Horton Variable-Speed Fan Drive Solves Overcooling Problem On Generator Sets

Background
N C Machinery is a venerated, Anchorage-based company. Its Power Systems Division supplies and services rental generator sets, primarily to Washington and Alaska. It maintains 18 support facilities in the two states. The capacity of the rental generators it offers ranges from 20 kW to 2,000 kW. N C Machinery has been in business for over 100 years and is one of the earliest trading and mercantile companies in Alaska. In 1926, it became an official dealer for Caterpillar® (CAT®).

Challenge
The climate in the Northwest United States can be robust, particularly in winter — and especially in Alaska, given its proximity to artic weather fronts. Harsh conditions can be hard on both vehicles and machines and generator sets are not impervious to the cold. Yet, they are “expected” to function each and every time. Customers often hold generator sets to the same reliability standards as their local power grids.

Several of N C’s customers were

“Our customers expect their generators to work reliably, just like when they flip a light switch in their homes. Horton helped us solve the challenge of cold-weather operation so our equipment could meet the same high expectations.”

— Erick Pomrenke
N C Power

Continued on next page.
experiencing generator set performance issues associated with "overcooling." Overcooling can prevent engines from reaching their optimal operating temperatures. The result is improperly burned fuel and inefficient operation.

Overcooling can also lead to damage of sensitive Tier 4-related aftertreatment components. Despite the units being insulated, overcooling can also lead to more temporary problems, like frozen crankcase breathers and intakes. In either case, the result is often a shutdown and lost productivity.

Of more concern, overcooling can lead to engine damage because oil does not flow as readily through the engine block. The challenge for N C Power Systems was to find a way to alleviate overcooling with a minimum of cost and labor.

**Solution**

N C Power contacted Neal Shawaluk, Lead Sales Engineer for Off-Highway at Horton, to acquaint him with the problem and to see if Horton had a solution. Following some discussion and research, Horton provided N C Power with a complete Variable-Speed Fan Drive Upgrade Kit, specifically tailored to one of the generators in N C Power’s fleet. If successful, Horton would expand the concept (and the kits) to accommodate the various-sized generator sets in N C Power’s fleet.

**Results**

N C Power tested the upgrade kit. The generator unit was able to achieve and maintain optimal operating temperature. The result was increased reliability and performance, despite inclement conditions. The solution had the added benefits of helping to prevent control panels from freezing and reducing the effect of snow infiltration. Given the cooling fan was no longer turning at the same speed as the engine, there was less load on the engine, increasing fuel efficiency. Moreover, the unit was quieter.

N C Power is now retrofitting the rest of its generator fleet with the Variable-Speed Fan Drive Upgrade Kits from Horton and plans to equip future sets similarly.